

Date of sampling	06/02/2023
Reporting date	28/02/2023

Audit ID	132853	Audit firm	SGS Bangladesh Ltd.			
Company name	Pioneer Denim Ltd.					
Contact person	nd. Khairul Alam					
Type of tax – tax ID no	115321369892					
Address	Horitola, P.O Shahpur Bazar,	P.S Madhabpur,	Dist Habiganj			
Region state province	Habiganj					
Town city / village	Habiganj					
Zip / Post code	3333	3333				

Type of wastewater discharge		
Type of waste discharge	Direct Discharge	
Description of the discharge	Discharge to Local Lake	
[If direct discharge] Temperature of receiving water body:	31.6 °C	

Type of sludge disposal pathway	
Type of sludge disposal pathway	Pathway E

Sampler accreditation certi	Sampler accreditation certification number (ZDHC):			C74D106818753		
Sampling affiliate			SGS Bangladesh Ltd.			
Sample description						
Simple Composite Comments						
(1) Untreated wastewater	YES, Dark Blue, Simple Sample at 18:50		No	N/A		
(2) Effluent	NO		Colorless, composite sample at 0, 02:00, 03:00, 04:00, 05:00, 06:00, 07:00	N/A		
(3) Sludge	YES, Black, Sample at 19:50		NO	N/A		
(4) Leachate	N/A		N/A	N/A		



Internal description - Final Test Report	
Testing laboratory	SGS Bangladesh Ltd, SGS India Private Limited
Internal codification number (report number)	2310003628
Reference sample number (sample ID)	Untreated Wastewater, Effluent, Sludge
Received on	06/02/2023 at SGS Bangladesh Ltd; 22/02/2023 at SGS India Private Limited
Analysis carried out from	06/02/2023- 11/02/2023 at SGS Bangladesh Ltd; 22/02/2023 - 27/02/2023 at SGS India Private Limited
Arrival temperature at lab	5 °C
Comments	N/A
Reporting date	28/02/2023

Sign for and on behalf of SGS Bangladesh Ltd

Kenner)

RAFIQUL ISLAM Chemical Lab Manager



Summary of test results							
Test items	Untreated wastewater	Effluent	Sludge	Leachate			
Conventional Parameters and Anions	-	Fulfill Progressive limit [@]	Please refer to the information in TEST RESULTS	-			
Heavy Metals	-	Fulfill aspirational limit	Please refer to the information in TEST RESULTS	N/A			
Alkylphenol (AP) and Alkylphenol Ethoxylates (APEOs): including all isomers	ND	-	ND	-			
Anti- Microbials & Biocides	ND	-	-	-			
Chlorinated Parafins	ND	-	-	-			
Chlorobenzenes & Chlorotoluenes	ND	-	ND	-			
Chlorophenols	ND	-	-	-			
N,N-di-methylformamide (DMFa)	ND@	-	-	-			
Dyes – Carcinogenic or Equivalent Concern	ND	-	-	-			
Dyes – Disperse (Allergenic)	ND	-	-	-			
Dyes – Navy Blue Colourant	ND	-	-	-			
Flame Retardants	ND	-	-	-			
Glycols / Glycol Ethers	ND	-	-	-			
Halogenated Solvents	ND	-	-	-			
Organotin Compounds	ND	-	-	-			
Other / Miscellaneous Chemicals	ND	-	-	-			
Perfluorinated and Polyfluorinated Chemicals (PFCs)	ND	-	-	-			
Phthalates – including all other esters of ortho-phthalic acid	ND	-	-	-			
Polycyclic Aromatic Hydrocarbons (PAHs)	ND	-	ND	-			
Restricted Aromatic Amines (Cleavable from Azo-colourants)	ND	-	-	-			
UV Absorbers	ND	-	-	-			
VOCs	ND	-	-	-			

Remark (Indicated in each parameter)

ND = Not detected

D = Detected

NA = Not applicable

- = Not required to be tested

@ = Maximum holding time exceeded

(T) = handling temperature exceeded



Test results

Wastewater

1. Conventional Parameters and Anions

			Limit			Res	sult	
Test Items	Test method	Foundational	Progressive	Aspirational	Reporting Limit	Untreated wastewater	Effluent	Unit
рН	ISO 10523, USEPA 150.1, SM 4500 H+, HJ 1147 or IS 3025 (Part 11) - Electrometric method only		ile and Leathe		NA	-	8.4 (f)	-
Temperature Difference	DIN 38 404-4, USEPA 170.1, SM 2550, GB/T 13195 or IS 3025 (Part 9)	Textile and Leather: Δ+15	Textile and Leather: Δ+10	Textile and Leather: Δ+5	NA	-	1.0 (f)	°C
E. Coli	SM 9221 B presumptive, confirm positive with SM 9221 F or G	Textile and Leather: 126		126	-	ND	MPN/ 100mL	
Colour (436nm; 525nm; 620nm)	ISO 7887 B	Textile and Leather: 7;5;3	Textile and Leather: 5;3;2	Textile and Leather: 2;1;1	NA	-	2.2;ND;ND(S)	m ⁻¹
Persistent Foam	-	Textile a	and Leather: N	lot visible	NA	-	Not Visible	-
Wastewater Flowrate	-		-		NA	-	2601.2(f)	m³/day
Ammonium-Nitrogen	ISO 7150, ISO 11732, USEPA 350.1, USEPA 350.3, SM 4500 NH3 D, E, F, G or H, HJ 535 or IS 3025 (Part 34) - Phenate or ammonia selective electrode only	Textile: 10 Leather: 15	Textile: 1 Leather: 10	Textile: 0.5 Leather: 1	0.5	-	ND(S)	mg/L
AOX#	ISO 9562, HACH LCK 390 or HJ/T 83-2001	Textile: 3	Textile: 0.5	Textile: 0.1	0.1	-	ND(S)	mg/L
Biochemical Oxygen Demand 5-days concentration (BOD ₅)	ISO 5815-1, USEPA 405.1, SM 5210 B, HJ 505 or IS 3025	Textile: 30 Leather: 50	Textile: 15 Leather: 30	Textile: 8 Leather: 20	5	-	8	mg/L
Chemical Oxygen Demand (COD)	ISO 6060, ISO 15705, USEPA 410.4, SM 5220 D, HJ 828, GB/T 11914 or IS 3025 (Part 58)	Textile: 150 Leather: 250	Textile: 80 Leather: 150	Textile: 40 Leather: 100	40	-	ND	mg/L
Dissolved Oxygen (DO)	ISO 5814, USEPA 360.1, SM 4500 O G or HJ 506	Textile and Lea	ather: Sample	and report only	0.5	-	6.64(f)	mg/L
Oil and grease	ISO 9377-2, USEPA 1664 Revision B, SM 5520 B or C, HJ 637 - Total oil and grease or IS 3025 (Part 39) - Partition gravimetric or partition infra-red	Textile: 10 Leather: 20	Textile: 2 Leather: 10	Textile: 0.5 Leather: 5	0.5	-	ND	mg/L
Total Phenols / Phenol Index	ISO 6439, SM 5530 B or C, HJ 503 or IS 3025 (Part 43)	Textile and Leather: 0.5	Textile:0.01 Leather: 0.3	Textile: 0.001 Leather: 0.1	0.001	-	ND	mg/L
Total Chlorine	ISO 7393-2, USEPA 330.5, SM 4500 Cl- G or HJ 586			and report only	0.5	-	ND (f)	mg/L
Total Dissolved Solids (TDS)	USEPA 160.1, SM 2540 C, GB/T 5750.4-2006 (180°C centigrade) or IS 3025 (Part 16) 179°C to 181°C	Textile and Lea	ather: Sample	and report only	50	-	1962	mg/L
Total Nitrogen	ISO 11905 - Part 1, ISO 29441, USEPA 351.2, SM 4500 P J, SM 4500 N B, C, HJ 636 or IS 3025 (Part 34) (Ammonia, nitrate, nitrite, organic)	Textile: 20 Leather: 35	Textile: 10 Leather: 20	Textile: 5 Leather: 10	5	-	7.88	mg/L
Total Phosphorus	ISO 6878, ISO 11885, ISO 17294, USEPA 200.7, USEPA 200.8, USEPA 365.4, USEPA 6010 C, USEPA 6020 A, SM 4500 P J, GB/T 11893, IS 3025 (Part 31) or IS 3025 (Part 65)	Textile and Leather: 3	Textile: 0.5 Leather: 1	Textile: 0.1 Leather: 0.5	0.1	-	0.18	mg/L



Total Suspended Solids (TSS)	ISO 11923, USEPA 160.2, SM 2540 D, GB/T 11901 or IS 3025 (Part 17) 103°C to 105°C	Textile: 50 Leather: 70	Textile: 15 Leather: 50	Textile: 5 Leather: 20	5	-	ND	mg/L
Chloride	ISO 10304-1, ISO 15923-1, USEPA 300, SM 4110 B, C, SM 4500 CI D or E, HJ 84-2016 or IS 3025 (Part 32) - Potentiometric or automated ferricyanide only	Textile and Lea	ather: Sample	and report only	1	-	75	mg/L
Cyanide	ISO 6703-1, -2, -3, ISO 14403- 1, -2, USEPA 335.2, SM 4500 CN or HJ 484	Textile: 0.2	Textile: 0.1	Textile: 0.05	0.05	-	ND	mg/L
Sulfate	ISO 10304-1, ISO 15923-1, USEPA 300, USEPA 9038, SM 4110 B, C, SM 4500 SO ₄ ²⁻ E, F, G, HJ 84-2016 or IS 3025 (Part 24)	1	ather: Sample	and report only	5	-	ND	mg/L
Sulfide	ISO 10530, SM 4500 S ²⁻ D, E, G or I, HJ 1226 or IS 3025 (Part 29) - Methylene blue only	Textile: 0.5 Leather: 1	Textile: 0.05 Leather: 0.5	Textile: 0.01 Leather: 0.2	0.01	-	ND	mg/L
Sulfite	ISO 10304-3, SM 4500 SO ₃ ²⁻ C or HJ 84-2016	Textile: 2	Textile: 0.5	Textile: 0.2	0.2	-	ND(S)	mg/L

Remark

ND = Not detected

NA = Not applicable

= Non accredited parameter

^{- =} Not required to be tested

⁽f) = Parameter tested in field

⁽S) = The analysis was subcontracted to SGS India Private Limited, lab Reference no. 1442009464 for testing.



DHK: TX: 2310003628 **Test Report No.** Date: 28/02/2023

2. Heavy Metals

Cr (VI): ISO 18412, USEPA 218.6, GB 7467 or IS 3025 (Part 52)

Ba, Se, Sn: USEPA 200.8, USEPA 6010 C, USEPA 6020 A or HJ 700 Sb, As, Cr, Co: ISO 17294, USEPA 200.8, USEPA 6010 C, USEPA 6020 A, HJ 700 or IS 3025 (Part 65)

Cd: ISO 17294, USEPA 200.8, USEPA 6010 C, USEPA 6020 A, GB 7475, HJ 700, IS 3025 (Part 65) or IS 3025 (Part 41) – AAS instrumental method Cu: ISO 17294, USEPA 200.8, USEPA 6010 C, USEPA 6020 A, GB 7475, HJ 700, IS 3025 (Part 65) or IS 3025 (Part 42) – AAS instrumental method Pb: ISO 17294, USEPA 200.8, USEPA 6010 C, USEPA 6020 A, GB 7475, HJ 700, IS 3025 (Part 65) or IS 3025 (Part 47) – AAS instrumental method Ni: ISO 17294, USEPA 200.8, USEPA 6010 C, USEPA 6020 A, GB 7475, HJ 700, IS 3025 (Part 65) or IS 3025 (Part 47) – AAS instrumental method Ni: ISO 17294, USEPA 200.8, USEPA 6010 C, USEPA 6020 A, GB 141912, HJ 700, IS 3025 (Part 65) or IS 3025 (Part 54) – AAS instrumental method

Ag: ISO 17294, USEPA 200.8, USEPA 6010 C, USEPA 6020 A, GB 11907, HJ 700 or IS 3025 (Part 65)
Zn: ISO 17294, USEPA 200.8, USEPA 6010 C, USEPA 6020 A, GB 7472, GB 7475, HJ 700, IS 3025 (Part 65) or IS 3025 (Part 49) – AAS instrumental method Hg: ISO 17294, USEPA 200.8 - SIM, USEPA 245.1, USEPA 245.7, USEPA 6020 A - SIM, HJ 597, HJ 694, IS 3025 (Part 48) - Cold vapour AAS only or IS 3025 (Part 65) - SI

B: ISO 17294, USEPA 6010 C, USEPA 6020 A, HJ 700 or IS 3025 (Part 65)

		Limit				Res	ult	
Test items	CAS no.	Foundational	Progressive	Aspirational	Reporting Limit	Untreated wastewater	Effluent	Unit
Arsenic (As)	Various	Textile and Leather: 0.05	Textile and Leather: 0.01	Textile and Leather: 0.005	0.00 5	-	ND	mg/L
Cadmium (Cd)	Various	Textile and Leather: 0.1	Textile and Leather: 0.05	Textile and Leather: 0.01	0.01	-	ND	mg/L
Mercury (Hg)	Various	Textile and Leather: 0.01	Textile and Leather: 0.005	Textile and Leather: 0.001	0.00 1	-	ND	mg/L
Lead (Pb)	Various	Textile and Leather: 0.1	Textile and Leather: 0.05	Textile and Leather: 0.01	0.01	-	ND	mg/L
Antimony (Sb)	Various	Textile and Leather: 0.1	Textile and Leather: 0.05	Textile and Leather: 0.01	0.01	-	ND	mg/L
Cobalt (Co)	Various	Textile and Leather: 0.05	Textile and Leather: 0.02	Textile and Leather: 0.01	0.01	-	ND	mg/L
Nickel (Ni)	Various	Textile and Leather: 0.2	Textile and Leather: 0.1	Textile and Leather: 0.05	0.05	-	ND	mg/L
Silver (Ag)	Various	Textile and Leather: 0.1	Textile and Leather: 0.05	Textile and Leather: 0.005	0.00 5	-	ND	mg/L
Copper (Cu)	Various	Textile and Leather: 1	Textile and Leather: 0.5	Textile and Leather: 0.25	0.25	-	ND	mg/L
Zinc (Zn)	Various	Textile and Leather: 5	Textile and Leather: 1	Textile and Leather: 0.5	0.1	-	ND	mg/L
Total Chromium (Cr)	Various	Textile: 0.2 Leather: 1.5	Textile: 0.1 Leather: 0.8	Textile: 0.05 Leather: 0.3	0.05	-	ND	mg/L
Chromium VI (Cr VI)	Various	Textile: 0.05 Leather: 0.15	Textile: 0.005 Leather: 0.05	Textile: 0.001 Leather: 0.02	0.00 1	-	ND	mg/L
Barium (Ba)	Various	Textile: Sample and report only			35	-	ND	mg/L
Selenium (Se)	Various	Textile	e: Sample and rep	oort only	0.5	-	ND	mg/L
Tin (Sn)	Various	Textile	e: Sample and rep	oort only	0.1	-	ND	mg/L

Remark

ND = Not detected NA = Not applicable

- = Not required to be tested

= Non accredited parameter

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3. Alkylphenol (AP) & Alkylphenol Ethoxylates (APEOs): including all isomers

NP/OP: With reference to ISO 18857-2 (Modified dichloromethane extraction) or ASTM D7065 (GC-MS or LC-MS(-MS)) NPEO / OPEO: With reference to ISO 18857-2 or ASTM D7742

		Reporting Limit	Resu		
Test items	CAS no.	(Textile and Leather)	Untreated wastewater	Effluent	Unit
Octylphenol (OP)	140-66-9/ 1806-26-4/ 27193-28-8	5	ND	-	μg/L
Nonylphenol (NP)	104-40-5/ 11066-49-2/ 25154- 52-3/84852-15-3	5	ND	-	μg/L
Octylphenolethoxylates (OPEOs)	9002-93-1/9036-19-5/68987-90- 6	5	ND	-	μg/L
Nonylphenolethoxylates (NPEOs)	9016-45-9/26027-38-3/ 37205- 87-1/68412-54-4/127087-87-0	5	ND	-	μg/L

4. Anti- Microbials & Biocides

o-Phenylphenol (+salts): With reference to BS EN 12673-1999, USEPA 8270 E or Solvent extraction, derivatization with KOH, acetic anhydride followed by GC-MS

Triclosan: With reference to BS EN 12673-1999, USEPA 8270 E or Solvent extraction, derivatization with KOH, acetic anhydride followed by GC-MS

Permethrin: With reference to ISO 14154:2005, USEPA 8270 E, Solvent extraction followed by GC-MS or An alternative method, without derivatization and determination by LC-MS/MS

		Reporting Limit	Resul		
Test items	CAS no.	(Textile)	Untreated wastewater	Effluent	Unit
o-Phenylphenol (+salts)	90-43-7	100	ND	-	μg/L
Triclosan	3380-34-5	100	ND	-	μg/L
Permethrin	Various	500	ND	-	μg/L

5. Chlorinated Parafins

MCCPs: Preparation: With reference to USEPA 3510. Analysis: With reference to ISO 18219-2:2021 or Method for MCCP with GC-MS(NCI) or LC-MS/MS.

SCCPs: Preparation: With reference to USEPA 3510. Analysis: With reference to ISO 12010:2019, ISO 18219-1:2021 or Method for SCCP with GC-MS(NCI) or LC-MS/MS

	Reporting Limit		Result			
Test items	CAS no.	(Textile)	Untreated wastewater	Effluent	Unit	
Short chain chlorinated paraffins (C10-C13)	85535-84-8	5	ND	-	μg/L	
Medium-chain Chlorinated Paraffins (MCCPs) (C14-C17)	85535-85-9	5	ND	-	μg/L	



6. Chlorobenzenes & Chlorotoluenes

With reference to USEPA 8260 D, USEPA 8270 E, Purge and Trap, Headspace or Dichloromethane extraction followed by GC-MS

Test items	CAS no. Reporting Limit	Resu	ılt	Unit	
		(Textile and Leather)	Untreated wastewater	Effluent	
Monochlorobenzenes	108-90-7	0.2	ND	-	μg/L
1,2-Dichlorobenzene	95-50-1	0.2	ND	-	μg/L
1,3-Dichlorobenzene	541-73-1	0.2	ND	-	μg/L
1,4-Dichlorobezene	106-46-7	0.2	ND	-	μg/L
1,2,3-Trichlorobenzene	87-61-6	0.2	ND	-	μg/L
1,2,4-Trichlorobenzene	120-82-1	0.2	ND	-	μg/L
1,3,5-Trichlorobenzene	108-70-3	0.2	ND	-	μg/L
1,2,3,4-Tetrachlorobenzene	634-66-2	0.2	ND	-	μg/L
1,2,3,5-Tetrachlorobenzene	634-90-2	0.2	ND	-	μg/L
1,2,4,5-Tetrachlorobenzene	95-94-3	0.2	ND	-	μg/L
Pentachlorobenzene	608-93-5	0.2	ND	-	μg/L
Hexachlorobenzene	118-74-1	0.2	ND	-	μg/L
2-Chlorotoluene	95-49-8	0.2	ND	-	μg/L
3-Chlorotoluene	108-41-8	0.2	ND	-	μg/L
4-Chlorotoluene	106-43-4	0.2	ND	-	μg/L
2,3-Dichlorotoluene	32768-54-0	0.2	ND	-	μg/L
2,4-Dichlorotoluene	95-73-8	0.2	ND	-	μg/L
2,5-Dichlorotoluene	19398-61-9	0.2	ND	-	μg/L
2,6-Dichlorotoluene	118-69-4	0.2	ND	-	μg/L
3,4-Dichlorotoluene	95-75-0	0.2	ND	-	μg/L
3,5-Dichlorotoluene	25186-47-4	0.2	ND	-	μg/L
2,3,4-Trichlorotoluene	7359-72-0	0.2	ND	-	μg/L
2,3,6-Trichlorotoluene	2077-46-5	0.2	ND	-	μg/L
2,4,5-Trichlorotoluene	6639-30-1	0.2	ND	-	μg/L
2,4,6-Trichlorotoluene	23749-65-7	0.2	ND	-	μg/L
3,4,5-Trichlorotoluene	21472-86-6	0.2	ND	-	μg/L
2,3,4,5-Tetrachlorotoluene	76057-12-0	0.2	ND	-	μg/L
2,3,5,6-Tetrachlorotoluene	29733-70-8	0.2	ND	-	μg/L
2,3,4,6-Tetrachlorotoluene	875-40-1	0.2	ND	-	μg/L
Pentachlorotoluene	877-11-2	0.2	ND	-	μg/L

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Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only.

SGS Bangladesh Limited



7. Chlorophenols

With reference to BS EN 12673-1999, USEPA 8270 E or Solvent extraction, derivatization with KOH, acetic anhydride followed by GC-MS

		Reporting Limit		Result		
Test items	CAS no.	(Textile and Leather)	Untreated wastewater	Effluent	Unit	
2-Chlorophenol	95-57-8	0.5	ND	-	μg/L	
3-Chlorophenol	108-43-0	0.5	ND	-	μg/L	
4-Chlorophenol	106-48-9	0.5	ND	-	μg/L	
2,3-Dichlorophenol	576-24-9	0.5	ND	-	μg/L	
2,4-Dichlorophenol	120-83-2	0.5	ND	-	μg/L	
2,5-Dichlorophenol	583-78-8	0.5	ND	-	μg/L	
2,6-Dichlorophenol	87-65-0	0.5	ND	-	μg/L	
3,4-Dichlorophenol	95-77-2	0.5	ND	-	μg/L	
3,5-Dichlorophenol	591-35-5	0.5	ND	-	μg/L	
2,3,4-Trichlorophenol	15950-66-0	0.5	ND	-	μg/L	
2,3,5-Trichlorophenol	933-78-8	0.5	ND	-	μg/L	
2,3,6-Trichlorophenol	933-75-5	0.5	ND	-	μg/L	
2,4,5-Trichlorophenol	95-95-4	0.5	ND	-	μg/L	
2,4,6-Trichlorophenol	88-06-2	0.5	ND	-	μg/L	
3,4,5-Trichlorophenol	609-19-8	0.5	ND	-	μg/L	
2,3,5,6-Tetrachlorophenol	935-95-5	0.5	ND	-	μg/L	
2,3,4,6-Tetrachlorophenol	58-90-2	0.5	ND	-	μg/L	
2,3,4,5-Tetrachlorophenol	4901-51-3	0.5	ND	-	μg/L	
Pentachlorophenol PCP	87-86-5	0.5	ND	-	μg/L	

8. N,N-di-methylformamide (DMFa)

With reference to USEPA 8015 or USEPA 8270 E

		December 1 to 16	Result		
Test item	CAS no.	Reporting Limit (Textile)	Untreated wastewater	Effluent	Unit
N,N-di-methylformamide (DMFa)	68-12-2	1000 (Sample and Report only for mock leather)	ND(S)	-	μg/L



9. Dyes - Carcinogenic or Equivalent Concern

With reference to Liquid extraction followed by LC-MS

		Domontino Limit	Result	Result	
Test items	CAS no.	Reporting Limit (Textile and Leather)	Untreated wastewater	Effluent	Unit
C.I. Direct Black 38	1937-37-7	500	ND	-	μg/L
C.I. Direct Blue 6	2602-46-2	500	ND	-	μg/L
C.I. Acid Red 26	3761-53-3	500	ND	-	μg/L
C.I. Basic Red 9	569-61-9	500	ND	-	μg/L
C.I. Direct Red 28	573-58-0	500	ND	-	μg/L
C.I. Basic Violet 14	632-99-5	500	ND	-	μg/L
C.I. Disperse Blue 1	2475-45-8	Textile: 500	ND	-	μg/L
C.I. Disperse Blue 3	2475-46-9	Textile: 500	ND	-	μg/L
C.I. Basic Blue 26 (with Michler's Ketone > 0.1%)	2580-56-5	500	ND	-	μg/L
C.I. Basic Green 4 (malachite green chloride)	569-64-2	500	ND	-	μg/L
C.I. Basic Green 4 (malachite green oxalate)	2437-29-8	500	ND	-	μg/L
C.I. Basic Green 4 (malachite green)	10309-95-2	500	ND	-	μg/L
Disperse Orange 11	82-28-0	Textile: 500	ND	-	μg/L
Basic violet 3 with >0.1% of Michler's Ketone*	548-62-9	500	ND	-	μg/L
C.I. Acid Violet 49	1694-09-3	500	ND	-	μg/L

^{*}Reported concentration refers to the dye part only



10. Dyes - Disperse (Allergenic)

With reference to Liquid extraction followed by LC-MS

T (16	040	Reporting Limit		Result		
Test Items	CAS no.	(Textile)	Untreated wastewater	Effluent	Unit	
Disperse Yellow 1	119-15-3	50	ND	-	μg/L	
Disperse Blue 102	12222-97-8	50	ND	-	μg/L	
Disperse Blue 106	12223-01-7	50	ND	-	μg/L	
Disperse Yellow 39	12236-29-2	50	ND	-	μg/L	
Disperse Orange 37/59/76	13301-61-6	50	ND	-	μg/L	
Disperse Brown 1	23355-64-8	50	ND	-	μg/L	
Disperse Orange 1	2581-69-3	50	ND	-	μg/L	
Disperse Yellow 3	2832-40-8	50	ND	-	μg/L	
Disperse Red 11	2872-48-2	50	ND	-	μg/L	
Disperse Red 1	2872-52-8	50	ND	-	μg/L	
Disperse Red 17	3179-89-3	50	ND	-	μg/L	
Disperse Blue 7	3179-90-6	50	ND	-	μg/L	
Disperse Blue 26	3860-63-7	50	ND	-	μg/L	
Disperse Yellow 49	54824-37-2	50	ND	-	μg/L	
Disperse Blue 35	12222-75-2	50	ND	-	μg/L	
Disperse Blue 124	61951-51-7	50	ND	-	μg/L	
Disperse Yellow 9	6373-73-5	50	ND	-	μg/L	
Disperse Orange 3	730-40-5	50	ND	-	μg/L	
Disperse Blue 35	56524-77-7	50	ND	-	μg/L	

11. Dyes - Navy Blue Colourant

With reference to Liquid extraction followed by LC-MS

T. of 16	040	Reporting Limit	Result		1116	
Test Items	CAS no.	(Textile and Leather)	Untreated wastewater	Effluent	Unit	
Component 1: C39H23Cl-CrN7O12S 2Na	118685-33-9	500	ND	-	μg/L	
Component 2: C46H-30CrN10O20S2 3Na	Not Allocated	500	ND	-	μg/L	



12. Flame retardants

Boric acid, Diboron trioxide, Disodium octaborate, Disodium tetraborate anhydrous, Tetraboron disodium heptaoxide, hydrate: ISO 17294, USEPA 6010 C, USEPA 6020 A, HJ 700 or IS 3025 (Part 65)

Others: With reference to ISO 22032, USEPA 527, USEPA 8270 E, USEPA 8321 B or Dichloromethane extraction followed by GC-MS or LC-MS(-MS)

			Res		
Test Items	CAS no.	Reporting Limit	Untreated wastewater	Effluent	Unit
Decabromodiphenyl ether (DecaBDE)	1163-19-5	Textile: 25 Leather: 5	ND	-	μg/L
Pentabromodiphenyl ether (PentaBDE)	32534-81-9	Textile: 25 Leather: 5	ND	-	μg/L
Octabromodiphenyl ether (OctaBDE)	32536-52-0	Textile: 25 Leather: 5	ND	-	μg/L
Tris(1-aziridinylphosphine oxide) (TEPA)	545-55-1	Textile: 25 Leather: 5	ND	-	μg/L
Polybromobiphenyls (PBBs)	59536-65-1	Textile: 25 Leather: 5	ND	-	μg/L
Tris(2,3-dibromopropyl phosphate) (TRIS)	126-72-7	Textile: 25 Leather: 5	ND	-	μg/L
Tetrabromobisphenol A (TBBPA)	79-94-7	Textile: 25 Leather: 5	ND	-	μg/L
Bis(2,3-dibromopropyl) phosphate	5412-25-9	Textile: 25 Leather: 5	ND	-	μg/L
Hexabromocyclododecane (HBCDD)	3194-55-6	Textile: 25 Leather: 5	ND	-	μg/L
2,2-Bis(bromomethyl)-1,3-propanediol (BBMP)	3296-90-0	Textile: 25 Leather: 5	ND	-	μg/L
Tris-(2-chloro-1-methylethyl) phosphate (TCPP)	13674-84-5	Textile: 25 Leather: 5	ND	-	μg/L
Decabromobiphenyl (DecaBB)	13654-09-6	Textile: 25	ND	-	μg/L
Dibromobiphenyls (DiBB)	Multiple	Textile: 25	ND	-	μg/L
Octabromobiphenyls (OctaBB)	Multiple	Textile: 25	ND	-	μg/L
Dibromopropylether	21850-44-2	Textile: 25	ND	-	μg/L
Heptabromodiphenyl ether (HeptaBDE)	68928-80-3	Textile: 25	ND	-	μg/L
Hexabromodiphenyl ether (HexaBDE)	36483-60-0	Textile: 25	ND	-	µg/L
Monobromobiphenyls (MonoBB)	Multiple	Textile: 25	ND	-	μg/L
Monobromodiphenylethers (MonoBDEs)	Multiple	Textile: 25	ND	-	μg/L
Nonabromobiphenyls (NonaBB)	Multiple	Textile: 25	ND	-	µg/L
Nonabromodiphenyl ether (NonaBDE)	63936-56-1	Textile: 25	ND	-	μg/L
Tetrabromodiphenyl ether (TetraBDE)	40088-47-9	Textile: 25	ND	-	μg/L
Tribromodiphenylethers (TriBDEs)	Multiple	Textile: 25	ND	-	µg/L
Boric acid	10043-35-3 11113-50-1	Textile: 100*	ND (ND) **	-	μg/L
Diboron trioxide	1303-86-2	Textile: 100*	ND (ND) **	-	μg/L
Disodium octaborate	12008-41-2	Textile: 100*	ND (ND) **	-	µg/L
Disodium tetraborate anhydrous	1303-96-4 1330-43-4	Textile: 100*	ND (ND) **	-	μg/L
Tetraboron disodium heptaoxide, hydrate	12267-73-1	Textile: 100*	ND (ND) **	-	μg/L

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Tris(2-chloroethyl) phosphate (TCEP)	115-96-8	Textile: 25 Leather: 5	ND	-	μg/L
Tris(1,3-dichloro-isopropyl) phosphate (TDCP)	13674-87-8	Textile: 25 Leather: 5	ND	-	μg/L

^{*} Limit refers to elemental boron, not the salt.

13. Glycols/Glycol Ethers

With reference to USEPA 8270 E or Liquid extraction followed by LC-MS or GC-MS

		Reporting Limit	Result		
Test Items	CAS no.	(Textile and Leather)	Untreated wastewater	Effluent	Unit
Bis(2-methoxyethyl)-ether	111-96-6	50	ND	-	μg/L
2-ethoxyethanol	110-80-5	50	ND	-	μg/L
2-ethoxyethyl acetate	111-15-9	50	ND	-	μg/L
Ethylene glycol dimethyl ether	110-71-4	50	ND	-	μg/L
2-methoxyethanol	109-86-4	50	ND	-	μg/L
2-methoxyethylacetate	110-49-6	50	ND	-	μg/L
2-methoxypropylacetate	70657-70-4	50	ND	-	μg/L
Triethylene glycol dimethyl ether	112-49-2	50	ND	-	μg/L

14. Halogenated solvents

With reference to USEPA 8260 D, Purge and Trap or Headspace followed by GC-MS

Test Items		Reporting Limit		Result		
	CAS no.	(Textile and Leather)	Untreated wastewater	Effluent	Unit	
1,2-Dichloroethane	107-06-2	1	ND	-	μg/L	
Methylene chloride	75-09-2	1	ND	-	μg/L	
Trichloroethene	79-01-6	1	ND	-	μg/L	
Tetrachloroethene	127-18-4	1	ND	-	μg/L	

^{**}Result in term of elemental boron (Result in term of the corresponding boron salt)



15. Organotin compounds

TeET: With reference to ISO 17353

Others: With reference to ISO 17353 or Derivatization with NaB(C₂H₅)₄ followed by GC-MS

		Reporting Limit	Res	Result		
Test Items	C AS no.	(Textile and Leather)	Untreated wastewater	Effluent	Unit	
Triclyclohexyltin (TCyHT)	Various	0.01	ND	-	μg/L	
Tripropyltin (TPT)	Various	0.01	ND	-	μg/L	
Dipropyltin compounds (DPT)	Various	0.01	ND	-	μg/L	
Tetrabutyltin compounds (TeBT)	Various	0.01	ND	-	μg/L	
Tetraoctyltin compounds (TeOT)	Various	0.01	ND	-	μg/L	
Tetraethyltin Compounds (TeET)	Various	0.01	ND	-	μg/L	
Mono-, di-and tri-octyltin derivatives	Various	0.01	ND	-	μg/L	
Monooctyltin (MOT)	15231-57-9	0.01	ND	-	μg/L	
Dioctyltin (DOT)	94410-05-6, 12531-44-4	0.01	ND	-	μg/L	
Trioctyltin (TOT)	Various	0.01	ND	-	μg/L	
Mono-, di-and tri-methyltin derivatives	Various	0.01	ND	-	μg/L	
Monomethyltin (MMT)	Various	0.01	ND	-	μg/L	
Dimethyltin (DMT)	Various	0.01	ND	-	μg/L	
Trimethyltin (TMT)	Various	0.01	ND	-	μg/L	
Mono-, di-and tri-butyltin derivatives	Various	0.01	ND	-	μg/L	
Monobutyltin (MBT)	1118-46-3, 78763-54-9	0.01	ND	-	μg/L	
Dibutyltin (DBT)	1002-53-5	0.01	ND	-	μg/L	
Tributyltin (TBT)	56573-85-4	0.01	ND	-	μg/L	
Mono-, di-and tri-phenyltin derivatives	Various	0.01	ND	-	μg/L	
Monophenyltin (MPhT)	Various	0.01	ND	-	μg/L	
Diphenyltin (DPhT)	Various	0.01	ND	-	μg/L	
Triphenyltin (TPhT)	892-20-6, 668-34-8	0.01	ND	-	μg/L	



DHK: TX: 2310003628 **Test Report No.** Date: 28/02/2023

16. Other/Miscellaneous Chemicals

AEEA [2-(2-aminoethylamino) ethanol]: With reference to Liquid extraction followed by LC-MS/MS

Bisphenol A: With reference to Liquid extraction followed by LC-MS Thiourea: With reference to Liquid extraction followed by LC-MS Quinoline: With reference to Liquid extraction followed by LC-MS

Borate, zinc salt: ISO 17294, USEPA 6010 C, USEPA 6020 A, HJ 700 or IS 3025 (Part 65)

		Reporting Limit	Re		
Test Items	CAS no.	(Textile)	Untreated wastewater	Effluent	Unit
AEEA [2-(2-aminoethylamino) ethanol]	111-41-1	500	ND	-	μg/L
Bisphenol A	80-05-7	10	ND	-	μg/L
Thiourea	62-56-6	50	ND	-	μg/L
Quinoline	91-22-5	50	ND	-	μg/L
Borate, zinc salt	12767-90-7	100*	B: ND (ND) ** Zn: ND (ND) **	-	μg/L

^{*} Limit refers to boron and zinc individually, not the salt.

17. Perfluorinated and Polyfluorinated Chemicals (PFCs)

PFCs: With reference to USEPA 537:2020 followed by LC-MS(-MS)

FTOH:With reference to BS EN 12673-1999, USEPA 8270 E or Derivatization with acetic anhydride followed by GC-MS

		Reporting Limit	Resu	lt	
Test Items	CAS no.	(Textile and Leather)	Untreated wastewater	Effluent	Unit
Perfluoro-octane-sulfonic acid (PFOS)*	1763-23-1	0.01	ND	-	μg/L
Perfluoro-octanoic acid (PFOA)**	335-67-1	0.01	ND	-	μg/L
Perfluoro-octane-sulfon-amide (PFOSA)	754-91-6	0.01	ND	-	μg/L
1H,1H,2H,2H-Perfluorodecyl acrylate (8:2 FTA)	27905-45-9	1	ND	-	μg/L
1H,1H,2H,2H-Perfluorodecanol (8:2 FTOH)	678-39-7	1	ND	-	μg/L
N-Methyl-perfluoro-octane-sulfon-amido-ethanol (N-Me-FOSE)	24448-09-7	0.01	ND	-	μg/L
N-Ethyl-Perfluoro-octane-sulfon-amido-ethanol (N-Et-FOSE)	1691-99-2	0.01	ND	-	μg/L
N-Methyl-perfluoro-octane-sulfon-amide (N-Me-FOSA)	31506-32-8	0.01	ND	-	μg/L
N-Ethyl-perfluoro-octane-sulfon-amide (N-Et-FOSA)	4151-50-2	0.01	ND	-	μg/L
1H,1H,2H,2H-Perfluorodecanesulfonic acid (8:2 FTS)	39108-34-4	1	ND	-	μg/L
Methyl Perfluorooctanoate (Me-PFOA)	376-27-2	1	ND	-	μg/L
Ethyl Perfluorooctanoate (Et-PFOA)	3108-24-5	1	ND	-	μg/L
8:2 Fluorotelomer methacrylate (8:2 FTMA)	1996-88-9	1	ND	-	μg/L

^{*} PFOS refer to its salts/derivative including PFOS-K (CAS No.: 2795-39-3), PFOS-Li (CAS No.: 29457-72-5), PFOS-NH4 (CAS No.: 29081-56-9), PFOS-NH(OH)₂ (CAS No.: 70225-14-8), PFOS-N(C₂H₅)₄ (CAS No.: 56773-42-3) and POSF (CAS No.: 307-35-7) ** PFOA refer to its salts including PFOA-Na (CAS No.: 335-95-5), PFOA-K (CAS No.: 2395-00-8), PFOA-Ag (CAS No.: 335-93-3), PFOA-F

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^{**} Result in term of elemental boron / zinc (Result in term of the corresponding boron / zinc salt)

⁽CAS No.: 335-66-0) and APFO (CAS No.: 3825-26-1)



18. Phthalates - including all other esters of ortho-phthalic acid

With reference to USEPA 8270 E, ISO 18856 or Dichloromethane extraction followed by GC-MS

		Reporting Limit	Resu	ılt	
Test Items	CAS no.	(Textile and Leather)	Untreated wastewater	Effluent	Unit
Di-2-ethylhexyl phthalate (DEHP)	117-81-7	10	ND	-	μg/L
Dimethoxyethyl phthalate (DMEP)	117-82-8	10	ND	-	μg/L
Di-n-octyl phthalate (DNOP)	117-84-0	10	ND	-	μg/L
Di-iso-decyl phthalate (DIDP)	26761-40-0	10	ND	-	μg/L
Di-iso-nonyl phthalate (DINP)	28553-12-0	10	ND	-	μg/L
Di-n-hexyl phthalate (DnHP)	84-75-3	10	ND	-	μg/L
Dibutyl phthalate (DBP)	84-74-2	10	ND	-	μg/L
Butyl benzyl phthalate (BBP)	85-68-7	10	ND	-	μg/L
Dinonyl phthalate (DNP)	84-76-4	10	ND	-	μg/L
Diethyl phthalate (DEP)	84-66-2	10	ND	-	μg/L
Di-n-propyl phthalate (DPRP)	131-16-8	10	ND	-	μg/L
Di-iso-butyl phthalate (DIBP)	84-69-5	10	ND	-	μg/L
Di-cyclohexyl phthalate (DCHP)	84-61-7	10	ND	-	μg/L
Di-iso-octyl phthalate (DIOP)	27554-26-3	10	ND	-	μg/L
1,2-benzenedicarboxylic acid, di-C7-11- branched and linearakyl esters (DHNUP)	68515-42-4, 68515-50-4	10	ND	-	μg/L
1,2-benzenedicarboxylic acid, di-C6-8 branched and linearalkyl esters , C7-rich (DIHP)	71888-89-6, 84777-06-0	10	ND	-	μg/L
Di-n-pentylphthalates	131-18-0	10	ND	-	μg/L
Diisopentylphthalates	605-50-5	10	ND	-	μg/L



19. Polycyclic aromatic hydrocarbons (PAHs)

With reference to DIN 38407-39, USEPA 8270 E or Solvent extraction followed by GC-MS

		Reporting Limit	Resu	ılt	
Test Items	CAS no.	(Textile and Leather)	Untreated wastewater	Effluent	Unit
Benzo(a)pyrene (BaP)	50-32-8	1	ND	-	μg/L
Anthracene	120-12-7	1	ND	-	μg/L
Pyrene	129-00-0	1	ND	-	μg/L
Benzo(ghi)perylene	191-24-2	1	ND	-	μg/L
Benzo(e)pyrene	192-97-2	1	ND	-	μg/L
Indeno (1,2,3-cd)pyrene	193-39-5	1	ND	-	μg/L
Benzo(j)fluoranthene	205-82-3	1	ND	-	μg/L
Benzo(b)fluoranthene	205-99-2	1	ND	-	μg/L
Fluoranthene	206-44-0	1	ND	-	μg/L
Benzo(k)fluoranthene	207-08-09	1	ND	-	μg/L
Acenaphthylene	208-96-8	1	ND	-	μg/L
Chrysene	218-01-9	1	ND	-	μg/L
Dibenz(a,h)anthracene	53-70-3	1	ND	-	μg/L
Benzo(a)anthracene	56-55-3	1	ND	-	μg/L
Acenaphthene	83-32-9	1	ND	-	μg/L
Phenanthrene	85-01-8	1	ND	-	μg/L
Fluorene	86-73-7	1	ND	-	μg/L
Naphthalene	91-20-3	1	ND	-	μg/L



20. Restricted Aromatic Amines (Cleavable from Azo-colourants)

With reference to USEPA 8270 E or Reduction step with sodium dithionite, solvent extraction followed by GC-MS and LC-MS/MS

		Reporting Limit	Resu	ılt	
Test Items	CAS no.	(Textile and Leather)	Untreated wastewater	Effluent	Unit
4,4'-Methylene-bis(2-chloroaniline)	101-14-4	0.1	ND	-	µg/L
4,4'-Diaminodiphenylmethane	101-77-9	0.1	ND	-	μg/L
4,4'-Oxydianiline	101-80-4	0.1	ND	-	µg/L
4-Chloroaniline	106-47-8	0.1	ND	-	µg/L
3,3'-Dimethoxybenzidine	119-90-4	0.1	ND	-	μg/L
3,3'-Dimethylbenzidine	119-93-7	0.1	ND	-	μg/L
p-Cresidine	120-71-8	0.1	ND	-	μg/L
2,4,5-Trimethylaniline	137-17-7	0.1	ND	-	μg/L
4,4'-Thiodianiline	139-65-1	0.1	ND	-	μg/L
4-Aminoazobenzene	60-09-3	0.1	ND	-	μg/L
2,4-Diaminoanisole	615-05-4	0.1	ND	-	μg/L
3,3'-Dimethyl-4,4'-diaminodiphenylmethane	838-88-0	0.1	ND	-	μg/L
2,6-Xylidine	87-62-7	0.1	ND	-	μg/L
o-Anisidine	90-04-0	0.1	ND	-	μg/L
2-Naphthylamine	91-59-8	0.1	ND	-	μg/L
3,3'-Dichlorobenzidine	91-94-1	0.1	ND	-	μg/L
4-Aminobiphenyl	92-67-1	0.1	ND	-	μg/L
Benzidine	92-87-5	0.1	ND	-	μg/L
o-Toluidine	95-53-4	0.1	ND	-	μg/L
2,4-Xylidine	95-68-1	0.1	ND	-	μg/L
4-Chloro-o-toluidine	95-69-2	0.1	ND	-	μg/L
2,4-Diaminotoluene	95-80-7	0.1	ND	-	μg/L
o-Aminoazotoluene	97-56-3	0.1	ND	-	μg/L
5-Nitro-o-toluidine	99-55-8	0.1	ND	-	μg/L
2-Naphthylammoniumacetate	553-00-4	0.1	ND	-	μg/L
2,4,5-trimethylaniline hydrochloride	21436-97-5	0.1	ND	-	μg/L
4-chloro-o-toluidinium chloride	3165-93-3	0.1	ND	-	μg/L
4-methoxy-m-phenylene diammonium sulphate; 2,4-diaminoanisole sulphate	39156-41-7	0.1	ND	-	μg/L



21.UV Absorbers

With reference to ISO 22032, USEPA 527, USEPA 8270 E, USEPA 8321 B or Dichloromethane extraction followed by GC-MS or LC-MS(-MS)

Test Items	CAS no.	Reporting Limit	Resul	I I mit	
rest items	CAS no.	(Textile)	Untreated wastewater	Effluent	Unit
2-(2H-benzotriazol-2-yl)-4-(tert-butyl)-6- (sec- butyl) phenol (UV-350)	36437-37-3	100	ND	-	μg/L
2-(2H-benzotriazol-2-yl)-4,6- ditertpentylphenol (UV-328)	25973-55-1	100	ND	-	μg/L
2-benzotriazol-2-yl-4,6-di-tertbutylphenol (UV-320)	3846-71-7	100	ND	-	μg/L
2,4-Di-tert-butyl-6-(5-chlorobenzotriazole- 2-yl) phenol (UV-327)	3864-99-1	100	ND	-	μg/L

22. Volatile organic compounds (VOCs)

Benzene: With reference to ISO 11423-1, ISO 20595, USEPA 8260 D, Purge and Trap or Headspace followed by GC-MS m-cresol / o-cresol / p-cresol: With reference to BS EN 12637-1999, ISO 11423-1, USEPA 8270 E, Purge and Trap or Headspace followed by GC-MS

Xylene: With reference to ISO 11423-1, USEPA 8260 D, Purge and Trap or Headspace followed by GC-MS

Toluene: With reference to ISO 11423-1, USEPA 8260 D or HJ 1067

			Result		
Test Items	CAS no.	Reporting Limit	Untreated wastewater	Effluent	Unit
Benzene	71-43-2	Textile and Leather: 1	ND	-	μg/L
Xylene	1330-20-7	Textile: 1	ND	-	μg/L
o-cresol	95-48-7	Textile and Leather: 1	ND	-	μg/L
p-cresol	106-44-5	Textile and Leather: 1	ND	-	μg/L
m-cresol	108-39-4	Textile and Leather: 1	ND	-	μg/L
Toluene	108-88-3	Textile: 1 (Sample and Report only for mock leather)	ND	-	μg/L

Remark

ND = Not detected

NA = Not applicable

- = Not required to be tested

(S) = The analysis was subcontracted to SGS India Private Limited, lab Reference no. 1442009464 for testing.



SLUDGE

23. Sludge Parameters - Step 1 - Conventional

pH: USEPA 9045 D or HJ 962

. % Solids: USEPA 160.3 or HJ 613 at 105°C Paint Filter Test: USEPA SW-846 or USEPA 9095 B

Fecal Coliform: USEPA 1681

				Lin	nit					Result	
Test Items	CAS no.	Pathway A	Pathway B	Pathway C	Pathway D	Pathway E	Pathway F	Pathway G	Reporting Limit	Sludge	Unit
рН	-	Sample and Report Only	Sample and Report Only	5-11	5-11	5-11	6.5-9	6.5-9	-	6.7	-
% Solids	-	Sample and Report Only	Sample and Report Only	Sample and Report Only	Sample and Report Only	e and	e and Report	e and	_	12.30	%
Paint Filter Test	-	Sample and Report Only	Sample and Report Only	Sample and Report Only	Pass	Pass	Pass	Sampl e and Report Only		Pass	-
Fecal Coliform	-	Sample and Report Only	Sample and Report Only	Sample and Report Only	Sample and Report Only	e and	1000	1000	1000	ND	MPN/g

24. Sludge Parameters - Step 1 - Anions

Preparation: USEPA 9013

Analysis: USEPA 9014, USEPA 9213 or HJ 745

			L	.imit – Dry		Result					
Test Items	CAS no.	Pathway A	Pathway B	Pathway C	Pathway D	Pathway E	Pathway F	Pathway G	Reporting Limit (Textile)	Slud ge	Unit
Cyanide	-	Sample and Report Only	Sample and Report Only	100	85	70	70	70	20	ND	mg/kg



25. Sludge Parameters – Step 1 – Metals

Sb, As, Cr, Co, Cd, Cu, Pb, Ni, Zn: Preparation: USEPA 3050 Analysis: USEPA 6010 D, USEPA 6020 B or HJ 803

Cr VI: Preparation: USEPA 3060 A Analysis: USEPA 7199 Ba, Se, Ag: Preparation: USEPA 3050 Analysis: USEPA 6010 D or USEPA 6020 B

Hg: Preparation: option 1: USEPA 7471 B option 2: USEPA 3051 A Analysis: option 1: USEPA 7471 B, option 2: USEPA 6020 B or GB/T 22105.1 or HJ 923

Test Items	CAS no.	Limit – Dry weigh	nt	Reporting Limit	Result	
		Total Metals Threshold Values*	Max Total Metals limit for Pathway G		Sludge	Unit
Arsenic (As)	Various	10	75	Textile: 5 Leather 2	ND	mg/kg
Cadmium (Cd)	Various	3	85	Textile: 1 Leather 2	ND	mg/kg
Mercury (Hg)	Various	1	57	Textile: 1 Leather 0.2	ND	mg/kg
Lead (Pb)	Various	10	840	Textile: 5 Leather 2	ND	mg/kg
Antimony (Sb)	Various	12	Sample and Report Only	Textile: 5	ND	mg/kg
Cobalt (Co)	Various	1600	Sample and Report Only	Textile: 400	ND	mg/kg
Nickel (Ni)	Various	70	420	Textile: 20	ND	mg/kg
Silver (Ag)	Various	100	Sample and Report Only	Textile: 50	ND	mg/kg
Copper (Cu)	Various	200	4300	Textile: 50	ND	mg/kg
Zinc (Zn)	Various	1000	7500	Textile: 400	ND	mg/kg
Total Chromium (Cr)	Various	100	3000	Textile: 50	ND	mg/kg
Chromium VI (Cr VI)	Various	50	50	Textile: 20 Leather 2	ND	mg/kg
Barium (Ba)	Various	700	Sample and Report Only	Textile: 200	ND	mg/kg
Selenium (Se)	Various	10	100	Textile: 5	ND	mg/kg



26.Sludge Parameters - Step 1 - MRSL - Alkylphenol (AP) and Alkylphenol Ethoxylates (APEOs): including all isomers

NP/OP: Preparation: With reference to USEPA 3540 / 3541 - Soxhlet or USEPA 3550 - Ultrasonic

Analysis: With reference to ISO 18857-2 or ASTM D7065

NPEO/OPEO: Preparation: With reference to USEPA 3540 / 3541 - Soxhlet or USEPA 3550 - Ultrasonic

Analysis: With reference to ISO 18254-1, ISO 18857-2 or ASTM D7065

			Li	mit – Dı	y weig	ht			Domontino	Result	
Test Items	CAS no.	Pathway A	Pathway B	Pathway C	Pathway D	Pathway E	Pathway F	Pathway G	Reporting Limit (Textile and Leather)	Sludge	Unit
Octylphenol (OP)	140-66-9/ 1806-26-4/ 27193-28-8	Sample and Report Only	Sample and Report Only	Sampl e and Report Only	0.4	0.4	0.4	0.4	0.4	ND	mg/kg
Nonylphenol (NP)	104-40-5/ 11066-49-2/ 25154-52- 3/84852-15-3	Sample and Report Only	Sample and Report Only	Sampl e and Report Only	0.4	0.4	0.4	0.4	0.4	ND	mg/kg
Octylphenolethoxylate s (OPEOs)	9002-93- 1/9036-19- 5/68987-90-6	Sample and Report Only	Sample and Report Only	Sampl e and Report Only	0.4	0.4	0.4	0.4	0.4	ND	mg/kg
Nonylphenolethoxylate s (NPEOs)	9016-45- 9/26027-38-3/ 37205-87- 1/68412-54- 4/127087-87-0	and Report	Sample and Report Only	Sampl e and Report Only	0.4	0.4	0.4	0.4	0.4	ND	mg/kg

27. Sludge Parameters - Step 1 - MRSL - Polycyclic Aromatic Hydrocarbons (PAHs)

Preparation: With reference to USEPA 3540 / 3541 - Soxhlet or USEPA 3550 - Ultrasonic

Clean-up: With reference to USEPA 3640

Analysis: With reference to USEPA 8270 E or HJ 805-2016

				Limit – [Ory weig	ht				Result	
Test Items	CAS no.	Pathway A	Pathway B	Pathway C	Pathway D	Pathway E	Pathway F	Pathway G	Reporting Limit (Textile)	Sludge	Unit
Benzo(a)pyrene (BaP)	50-32-8	Sample and Report Only	Sample and Report Only	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
Anthracene	120-12-7	Sample and Report Only	Sample and Report Only	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
Pyrene	129-00-0	Sample and Report Only	and	and	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
Benzo(ghi)perylene	191-24-2	Sample and Report Only	Sample and Report Only	and	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
Benzo(e)pyrene	192-97-2	Sample and	Sample and	Sample and	0.2	0.2	0.2	0.2	0.2	ND	mg/kg

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		Report	Report	Report							
		Only	Only	Only							
		Sample	Sample	Sample							
Indeno (1,2,3-cd)pyrene	193-39-5	and	and	and	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
	193-39-3	Report	Report	Report	0.2	0.2	0.2	0.2	0.2	IND	ilig/kg
		Only	Only	Only							
		Sample	Sample	Sample							
Benzo(j)fluoranthene	205-82-3	and	and	and	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
Berizo(j)ildoraritrierie	203-02-3	Report	Report	Report	0.2	0.2	0.2	0.2	0.2	IND	ilig/kg
		Only	Only	Only							
		Sample	Sample	Sample							
Benzo(b)fluoranthene	205-99-2	and	and	and	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
Benzo(b)ildoraritrierie	200-99-2	Report	Report	Report	0.2	0.2	0.2	0.2	0.2	IND	ilig/kg
		Only	Only	Only							
			Sample								
Fluoranthene	206-44-0	and	and	and	0.2	0.2	0.2	0.2	0.2	ND ND	mg/kg
i idoranti icric	200-44-0	Report	Report	Report	0.2	0.2	0.2	0.2	0.2	IND	ilig/kg
		Only	Only	Only							
		Sample	Sample	Sample							
Ponzo(k)fluoronthono	207-08-09	and	and	and	0.2	0.2	0.2	0.2	0.2	ND	ma/ka
Benzo(k)fluoranthene	207-06-09	Report	Report	Report	0.2	0.2	0.2	0.2	0.2	שוו	mg/kg
		Only	Only	Only							
		Sample	Sample	Sample							
A conceptby done	208-96-8	and	and	and	0.2	0.2	0.2	0.2	0.2	ND	ma/ka
Acenaphthylene	200-90-0	Report	Report	Report	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
		Only	Only	Only							
		Sample	Sample	Sample							
Chrysons	218-01-9	and	and	and	0.2	0.2	0.2	0.2	0.2	ND	ma/ka
Chrysene	210-01-9	Report	Report	Report	0.2	0.2	0.2	0.2	0.2	IND	mg/kg
		Only	Only	Only							
		Sample	Sample	Sample							
Dibonz(a b)anthracana	53-70-3	and	and	and	0.2	0.2	0.2	0.2	0.2	ND	ma/ka
Dibenz(a,h)anthracene	33-70-3	Report	Report	Report	0.2	0.2	0.2	0.2	0.2	שוו	mg/kg
		Only	Only	Only							
		Sample	Sample	Sample							
Ponzo(a)anthrocono	56-55-3	and	and	and	0.2	0.2	0.2	0.2	0.2	ND	ma/ka
Benzo(a)anthracene	30-33-3	Report	Report	Report	0.2	0.2	0.2	0.2	0.2	שוו	mg/kg
		Only	Only	Only							
		Sample	Sample	Sample							
Acenaphthene	83-32-9	and	and	and	0.2	0.2	0.2	0.2	0.2	ND ND	ma/ka
Aceriapriliterie	03-32-9	Report	Report	Report	0.2	0.2	0.2	0.2	0.2	שוו	mg/kg
		Only	Only	Only							
		Sample	Sample	Sample							
Phenanthrene	85-01-8	and	and	and	0.2	0.2	0.2	0.2	0.2	ND	ma/ka
Frienantinene	05-01-0	Report	Report	Report	0.2	0.2	0.2	0.2	0.2	שוו	mg/kg
		Only	Only	Only							
		Sample	Sample	Sample							
Eluoropo	86-73-7	and	and	and	0.2	0.2	0.2	0.2	0.2	ND ND	ma/ka
Fluorene	00-13-1	Report	Report	Report	0.2	0.2	0.2	0.2	0.2	ם או	mg/kg
		Only	Only	Only							
<u> </u>		Sample	Sample	Sample							
Nanhthalana	91-20-3	and	and	and	0.2	0.2	0.2	0.2	0.2	ND ND	ma/ka
Naphthalene	9 I-2U-3	Report	Report	Report	0.2	0.2	0.2	0.2	∪.∠	ם או	mg/kg
		Only	Only	Only							



28. Sludge Parameters - Step 1 - MRSL - Chlorotoluenes

Preparation: With reference to USEPA 3540 / 3541 - Soxhlet or USEPA 3550 - Ultrasonic Clean-up: With reference to USEPA 3640

Analysis: With reference to USEPA 8270 E or HJ 605

				Limit –	Dry wei	ght				Result	
Test Items	CAS no.	Pathway A	Pathway B	Pathway C	Pathway D	Pathway E	Pathway F	Pathway G	Reporting Limit (Textile and Leather)	Sludge	Unit
2-Chlorotoluene	95-49-8	Sample and Report Only	Sample and Report Only	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
3-Chlorotoluene	108-41-8	Sample and Report Only	Sample and Report Only	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
4-Chlorotoluene	106-43-4	Sample and Report Only	Sample and Report Only	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
2,3-Dichlorotoluene	32768-54-0	Sample and Report Only	Sample and Report Only	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
2,4-Dichlorotoluene	95-73-8	Sample and Report Only	Sample and Report Only	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
2,5-Dichlorotoluene	19398-61-9	Sample and Report Only	Sample and Report Only	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
2,6-Dichlorotoluene	118-69-4	Sample and Report Only	Sample and Report Only	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
3,4-Dichlorotoluene	95-75-0	Sample and Report Only	Sample and Report Only	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
3,5-Dichlorotoluene	25186-47-4	Sample and Report Only		Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
2,3,4-Trichlorotoluene	7359-72-0	Sample and Report Only	Sample and Report Only	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
2,3,6-Trichlorotoluene	2077-46-5	Sample and Report Only	Sample and Report Only	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
2,4,5-Trichlorotoluene	6639-30-1	Sample and Report Only	,	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
2,4,6-Trichlorotoluene	23749-65-7	Sample and Report Only	Sample and Report Only	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
3,4,5-Trichlorotoluene	21472-86-6	Sample and Report	Sample and Report	and	0.2	0.2	0.2	0.2	0.2	ND	mg/kg

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		Only	Only	Only							
2,3,4,5- Tetrachlorotoluene	76057-12-0	Sample and Report Only	Sample and Report Only	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
2,3,5,6- Tetrachlorotoluene	29733-70-8	Sample and Report Only	Sample and Report Only	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
2,3,4,6- Tetrachlorotoluene	875-40-1	Sample and Report Only	Sample and Report Only	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg
Pentachlorotoluene	877-11-2	Sample and Report Only	Sample and Report Only	Sample and Report Only	0.2	0.2	0.2	0.2	0.2	ND	mg/kg

LEACHATE

29. Leachate Parameters - Step 2 - Metals

As, Cd, Cr, Pb, Sb, Ba, Co, Cu, Ni, Se, Ag, Zn: Leachate Extraction: USEPA 1311 or USEPA 3051 A Analysis: ISO 11885, ISO 17294-2, USEPA 200.7, USEPA 200.8, USEPA 6010 C or USEPA 6020 A

Cr (VI): Leachate Extraction: USEPA 1311 Analysis: ISO 18412, USEPA 7196 or USEPA 7199

Hg: Leachate Extraction: USEPA 1311 of USEPA 3051 A Analysis: ISO 12846, ISO 17852, USEPA 7471 B or USEPA 6020 B

				L	.imit					Result	
Test Items	CAS no.	Pathway A	Pathway B	Pathway C	Pathway D	Pathway E	Pathway F	Pathway G	Reportin g Limit	Leachate	Unit
Arsenic (As)	Various	Sample and Report Only	Sample and Report Only	5	2.75	0.5	0.5	0.5	0.005	NA	mg/L
Cadmium (Cd)	Various	Sample and Report Only	Sample and Report Only	1	0.58	0.15	0.15	0.15	0.01	NA	mg/L
Mercury (Hg)	Various	Sample and Report Only	Sample and Report Only	0.2	0.125	0.05	0.05	0.05	0.001	NA	mg/L
Lead (Pb)	Various	Sample and Report Only	Sample and Report Only	5	2.75	0.5	0.5	0.5	0.01	NA	mg/L
Antimony (Sb)	Various	Sample and Report Only	Sample and Report Only	15	7.8	0.6	0.6	0.6	0.01	NA	mg/L
Cobalt (Co)	Various	Sample and Report Only	Sample and Report Only	80	80	80	80	80	0.01	NA	mg/L
Nickel (Ni)	Various	Sample and	Sample and	20	11.75	3.5	3.5	3.5	0.05	NA	mg/L

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		Report Only	Report Only								
Silver (Ag)	Various	Sample and Report Only	Sample and Report Only	5	5	5	5	5	0.005	NA	mg/L
Copper (Cu)	Various	Sample and Report Only	Sample and Report Only	25	17.5	10	10	10	0.25	NA	mg/L
Zinc (Zn)	Various	Sample and Report Only	Sample and Report Only	250	150	50	50	50	0.1	NA	mg/L
Total Chromium (Cr)	Various	Sample and Report Only	Sample and Report Only	15	10	5	5	5	0.05	NA	mg/L
Chromium VI (Cr VI)	Various	Sample and Report Only	Sample and Report Only	5	3.75	2.5	2.5	2.5	0.001	NA	mg/L
Barium (Ba)	Various	Sample and Report Only	Sample and Report Only	100	67.5	35	35	35	35	NA	mg/L
Selenium (Se)	Various	Sample and Report Only	Sample and Report Only	1	0.75	0.5	0.5	0.5	0.5	NA	mg/L

Remark

ND = Not detected

NA = Not applicable

- = Not required to be tested

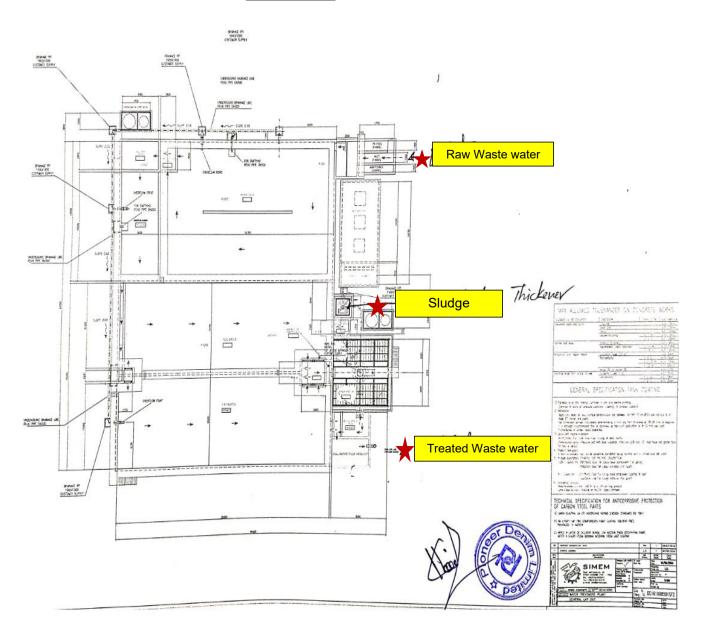


Test Report No.

DHK: TX: 2310003628

Date: 28/02/2023

PIPING PLAN



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Annex A: Sampling photos & Sampling locations

PERSISTENT FOAM

Date & Time of Measurement: 06/02/2023 & 16:00

Sampling Location: Outlet



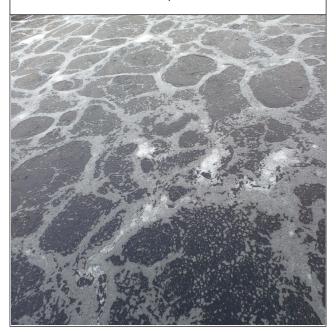
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Raw Waste Water

GPS Data: N 24°13.428' E 91°21.598'

SAMPLING LOCATION, CLOSE-UP VIEW





GPS Data: N 24°13.376' E 91°21.585'

SAMPLING LOCATION, CLOSE-UP VIEW











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Sludge

GPS Data: N 24°13.377' E 91°21.568'

SAMPLING LOCATION, CLOSE-UP VIEW



SAMPLING LOCATION, FAR VIEW



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Annex B: On-site Field Data Record Sheet

SGS Water Sampling Record Tracking no. 2302060012 Sampling Date: 06/02/2023 Client Name: PIONEER DENIM LTD BEFORE Water Types: Temperature (℃) Characteristic Sample Volume pH Containers Sampling No. Locations Time No. Descriptions/Remarks (L) Phthalates+FR+ COC+FTOA/ FTOH 19:30 Before 2-8°C 2 L 2 (each 1 L)/Amber glass bottle with PTFE lined lid 19:31 1 (each 1 L)/Amber glass bottle with PTFE lined lid 2 PAHs. Glycol Before 2-8°C 1 L Disperse Dyes 19:32 1 L 1 (each 1 L)/Amber glass bottle with PTFE lined lid Before 19:33 1 (each 1 L)/Amber glass bottle with PTFE lined lid Chlorophenois 2-8°C Before 1 L Organotin Compounds 19:35 2 (each 1 L)/Amber glass bottle with PTFE lined lid 5 Before HCI topH 2-3 2-8°C 2 L SCCP Before 19:36 1 L 1 (each 1 L)/Amber glass bottle with PTFE lined lid 19:37 2 (each 1 L)/Amber glass bottle with PTFE lined lid Azo Dyes Before 2-8°C 21 19:38 2 (each 1 L)/Amber glass bottle with PTFE lined lid 8 PFCs Before 2-8°C 2 L Checked by: Confirmed by Client: BIJED

Effective Date: 03 May, 2015



Water Sampling Record

Tracking no. 2302060012 Sampling Date: 06/02/2023 Client Name: PIONEER DENIM LTD

Lab received container temperature: pH Meter: _____

Water Types: ___ BEFORE

No.	Sampling No.	Locations	Time	pH	Temperature (℃)	Sample Volume	Containers	Characteristic Descriptions/Remarks
9	Halogenated Solvent(VOC)	Before	19:40	HCL to pH<2	2-8°C	500ml	1 (each 500ml)/Amber glass bottle with PTFE lined lid	**
10	AP/APEO	Before	19:41		2-8°C	2 L	2 (each 1 ltr)/Amber glass bottle with PTFE lined lid	
11	Anti Microbial & Biocides	Before	19:42		2-8°C	2 L	2 (each 1 ltr)/Amber glass bottle with PTFE lined lid	
12	DMFa	Before	19:43		2-8°C	500ml	1 (each 500ml)/Amber glass bottle with PTFE lined lid	
13	Heavy Metals	Before	19:44	HNO3 to pH<2	2-8°C	500 ml	1 (each 500ml)/Amber glass bottle with PTFE lined lid	
14	UV Absorbers	Before	19:45	143	2-8°C	1 L	1 (each 1 ltr)/Amber glass bottle with PTFE lined lid	

Sampling by:





Effective Date:03 May, 2015

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SGS

Water Sampling Record

Tracking no. 2302060012 Sampling Date: 06/02/2023 Client Name: PIONEER DENIM LTD

Lab received container temperature: pH Meter: _____

Therometer: _____

No.	Sampling No.	Locations	Time	pH	Temperature (℃)	Sample Volume (L)	Containers	Characteristic Descriptions/Remarks
1	TSS & TDS	After	19:05		2-8°C	500 ml	1 (each 500ml)/Amber glass bottle with PTFE lined lid	
2	Heavy Metals	After	07:06	HNO3 to pH<2	2-8°C	250 ml	2 (each 250ml)/Amber glass bottle with PTFE lined lid	
3	Cr(VI)	After	07:08 19:08	0.45µm filter in field, Ammonium sulfate buffer to pH 9.0-9.5	2-8°C	250 ml	1 (each 250ml//Amber glass bottle with PTFE lined lid	
4	Heavy Metals (Murcury)	After	19:09	HNO3 to pH<2	2-8°C	1L	1 (each 1 L)/Amber Glass bottle	
5	BOD	After	19:10		2-8°C	500 ml	1 (each 500ml)/Amber glass bottle with PTFE lined lid	
6	COD	After	19:12.	H2SO4 to pH<2	2-8°C	500 ml	1 (each 500ml)/Amber glass bottle with PTFE lined lid	1
7	E.coli	After	19:13	HNO3 to pH<2	2-8°C	-1 L	1 (each 1 L)/Amber Glass bottle	
8	Cyanide	After	19:15	0.1 ml 10%sodium thiosulfate, NaOH	2-8°C	500 ml	3T Plastic bottle	

Sampling by:

Checked by

"Seelood

Effective Date: 03 May, 2015



ent: Oneer one

SGS

Water Sampling Record

Tracking no. 2302060012 Sampling Date: 06/02/2023 Client Name: PIONEER DENIM LTD

Lab received container temperature: pH Meter: _____

Therometer: _____

No.	Sampling No.	Locations	Time	рН	Temperature (℃)	Sample Volume (L)	Containers	Characteristic Descriptions/Remarks
9	Sulfite	After	19:16	Add 2 ml 2.5% EDTA Soln	2-8°C	500ml	2 (each 250ml)/Amber glass bottle with PTFE lined lid	
10	Chloride & Sulfate	After	19:17		2-8°C	500ml	1 (each 500ml)/Amber glass bottle with PTFE lined lid	
11	Total Phenolics	After	19:19	H2SO4 to pH<2	2-8°C	500ml	1 (each 500ml)/Amber glass bottle with PTFE lined lid	
12	Ammonium-N + Total N+ Total-P	After	19:20	H2SO4 to pH<2	2-8°C	500ml	1 (each 500ml)/Amber glass bottle with PTFE lined lid	
13	Oil & Grease	After	19:22	H2SO4 to pH<2	2-8°C	500ml	1 (each 500ml)/Amber glass bottle with PTFE lined lid	
14	Sulfide	Afterer	19:23	4 drops 2N Zinc acetate,NaOH> pH 9	2-8°C	250ml	2 (each 250ml)/Amber glass bottle with PTFE lined lid	
15	AOX	After	19:25	0.1 ml 10% sodium thiosulfate H2SO4 pH<2	2-8°C	1L	2 (each 500ml)/Amber glass bottle	

Sampling by:

Checked by:



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racking no.	2302060012			Sludg Sampling Date:		pling Re	Cord Client Name: PIO	NEER DENIM LTD	
				Sample Types:	Sludge				GPS Tracking info.
No.	Sampling No.	Locations	Time	Colour (Visual)	Sample Volume (L)	Containers	Sludge Location	Characteristic Descriptions/Remarks	N = 24° 13.377 E = 091° 21.568
1	Sludge	ETP	19:50	Black	1 kg	2	Storage too	ke	
	Sludge	Disposal pat	hway			If sludge not f	ound, describe the	e reason	
ZDHC Dispo ZDHC Dispo ZDHC Dispo ZDHC Dispo ZDHC Dispo Processed It <1000oC ZDHC Dispo	deline defines sev osal Pathway A - (osal Pathway B - I osal Pathway C - E osal Pathway E - (osal Pathway F - I	Offsite Inciner Landfill with S Building Prod Landfill with L Offsite Inciner	ation at >10 Significant C ucts Proces imited Contration and Br	00oC ontrol Measures sed at >1000oC rol Measures uilding Products					

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Annex C: Limit according to regulation / Contract limit with centralized ETP (if proceed)

LOCAL WASTEWATER DISCHARGE REQUIREMENTS BASED ON The Environment Conservation Rules, 1997 (BANGLADESH LOCAL REGULATION-SCHEDULE-10)

CHEDULE-10 (inland surface water)				
			Effluent	
Paramters	CAS No.		Value	Uni
Cadmium (Cd)	7440-43-9	<	0.5	mg/
Lead (Pb)	7439-92-1	<	0.1	mg
Mercury (Hg)	7439-97-6	<	0.01	mg
Nickel (Ni)	7440-02-0	<	1.0	mg
Hexavalent Chromium (Cr-VI)	18540-29-9	<	0.1	mg
Arsenic (As)	7440-38-2	<	0.2	mg
Chromium (Total Cr)	7440-47-3	<	0.5	mg
Copper (Cu)	7440-50-8	<	0.5	mg
Zinc (Zn)	7440-66-6	<	5	mg
Boron (B)	7440-42-8	<	2	mg
Selenium(Se)	7782-49-2	<	0.05	mg
BOD (5-day)	-	<	50	mg.
COD	-	<	200	mg
TSS	-	<	150	mg
TDS	-	<	2100	mg
Cyanide	-	<	0.1	mg
Sulfide	-	<	1	mg
Oil and Grease	-	<	10	mg
Ammonia/Free ammonia (NH3-N)		<	5	mg
Chloride		<	600	mg
Fluoride		<	2	mg
Total Dissolved Solid		<	2100	mg.
Dissolved Oxygen		<	4.5-8.0	mg
pH Value (min.)	-	-	6.0	-
pH Value (max.)	-	-	9.0	_